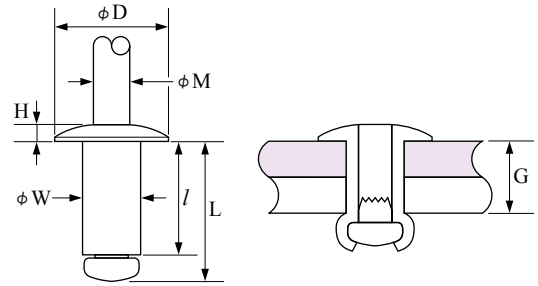


Standard Type / Standard rivet (Round head • Countersunk)

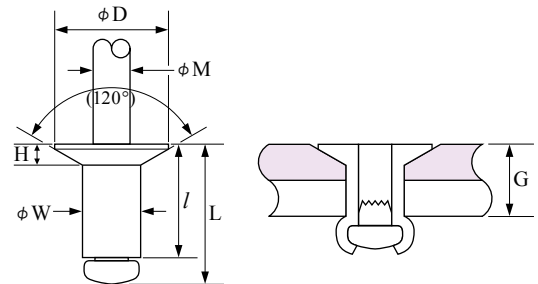
Blind rivet most commonly used for multiple application in various industries. It is globally recognized as a standard fastener.



Symbols of standard dimensions and installation diagram



(Round head)



(Countersunk)

Product code

D AS 53
① ② ③

- ① Flange shape code (D: Round head and K: Countersunk)
- ② Material code (AS, AA, SS, CS and CC * See the specification table.)
- ③ Size code (* See the specification table.)

AS specification table

AS (Sleeve: Aluminum A5154 / fabric, Mandrel: Hard steel wire / zinc plating)

Sleeve diameter W(mm)	Mating hole diameter (mm)	Size code	Recommended fastening range G(mm)		l (mm)	L*1 (mm)	D (mm)	H (mm)		M (mm)	Strength*2 (kN)	
			Round head	Countersunk				Round head	Countersunk		Tensile	Shear
2.4	2.5 ^{+0.1} / ₀	32	0.5 ~ 3.2	1.1 ~ 3.2	5.7	7.5	4.7	0.8	0.9	1.5	0.61	0.44
		33	3.2 ~ 4.8	3.2 ~ 4.8	7.3	9.1						
		34	4.8 ~ 6.4	—	8.9	10.7						
		35	6.4 ~ 8.0	—	11.0	12.8						
3.2	3.3 ^{+0.1} / ₀	41	0.5 ~ 1.6	1.3 ~ 1.6	4.9	7.0	6.4	1.0	1.1	1.85	1.34	0.90
		42	1.6 ~ 3.2	1.6 ~ 3.2	6.5	8.6						
		43	3.2 ~ 4.8	3.2 ~ 4.8	8.1	10.2						
		44	4.8 ~ 6.4	4.8 ~ 6.4	9.7	11.8						
		45	6.4 ~ 8.0	6.4 ~ 8.0	11.3	13.4						
		46	8.0 ~ 9.6	8.0 ~ 9.6	12.9	15.0						
		47	9.6 ~ 11.2	9.6 ~ 11.2	15.4	17.5						
48	11.2 ~ 12.8	11.2 ~ 12.8	17.1	19.2								
4.0	4.1 ^{+0.1} / ₀	52	1.0 ~ 3.2	1.6 ~ 3.2	7.3	9.9	8.0	1.2	1.4	2.25	2.17	1.53
		53	3.2 ~ 4.8	3.2 ~ 4.8	8.9	11.5						
		54	4.8 ~ 6.4	4.8 ~ 6.4	10.5	13.1						
		55	6.4 ~ 8.0	6.4 ~ 8.0	12.1	14.7						
		56	8.0 ~ 9.6	8.0 ~ 9.6	13.7	16.3						
		57	9.6 ~ 11.2	9.6 ~ 11.2	15.3	17.9						
		58	11.2 ~ 12.8	11.2 ~ 12.8	16.9	19.5						
4.8	4.9 ^{+0.1} / ₀	62	1.6 ~ 3.2	1.8 ~ 3.2	8.1	10.9	9.5	1.5	1.6	2.65	3.10	2.12
		63	3.2 ~ 4.8	3.2 ~ 4.8	9.7	12.5						
		64	4.8 ~ 6.4	4.8 ~ 6.4	11.3	14.1						
		65	6.4 ~ 8.0	6.4 ~ 8.0	12.9	15.7						
		66	8.0 ~ 9.6	8.0 ~ 9.6	14.5	17.3						
		67	9.6 ~ 11.2	9.6 ~ 11.2	16.1	18.9						
		68	11.2 ~ 12.8	11.2 ~ 12.8	17.7	20.5						
		610	12.8 ~ 16.0	12.8 ~ 16.0	21.2	24.0						
		612	16.0 ~ 19.2	16.0 ~ 19.2	24.4	27.2						
6.4	6.5 ^{+0.1} / ₀	82	1.6 ~ 3.2	—	9.7	13.5	12.8	1.7	2.5	3.82	4.95	3.23
		84	3.2 ~ 6.4	3.2 ~ 6.4	12.9	16.7						
		86	6.4 ~ 9.6	6.4 ~ 9.6	16.1	19.9						
		88	9.6 ~ 12.8	9.6 ~ 12.8	19.3	23.1						
		812	12.8 ~ 19.2	12.8 ~ 19.2	25.7	29.5						

*1. The L lengths are given as guidelines. *2. The strength values are obtained through our own testing.

AA specification table

AA (Sleeve: Aluminum A5052 / fabric, Mandrel: High-tensile aluminum wire / fabric)

Sleeve diameter W(mm)	Mating hole diameter (mm)	Size code	Recommended fastening range G(mm)		l (mm)	L*1 (mm)	D (mm)	H (mm)		M (mm)	Strength*2 (kN)	
			Round head	Countersunk				Round head	Countersunk		Tensile	Shear
2.4	2.5 ^{+0.1} ₀	32	1.6 ~ 3.2	1.1 ~ 3.2	5.5	7.3	4.7	0.8	0.9	1.6	0.36	0.31
		34	3.2 ~ 6.4	3.2 ~ 6.4	9.0	10.8						
3.2	3.3 ^{+0.1} ₀	41	0.5 ~ 1.6	1.3 ~ 1.6	5.2	7.2	6.4	1.0	1.1	2.0	0.91	0.66
		42	1.6 ~ 3.2	1.6 ~ 3.2	6.0	8.0						
		43	3.2 ~ 4.8	3.2 ~ 4.8	7.6	9.6						
		44	4.8 ~ 6.4	4.8 ~ 6.4	9.2	11.2						
		45	6.4 ~ 8.0	6.4 ~ 8.0	10.7	12.7						
		46	8.0 ~ 9.6	8.0 ~ 9.6	12.3	14.3						
4.0	4.1 ^{+0.1} ₀	52	1.0 ~ 3.2	1.6 ~ 3.2	6.6	9.2	8.0	1.2	1.4	2.6	1.39	0.96
		53	3.2 ~ 4.8	3.2 ~ 4.8	8.2	10.8						
		54	4.8 ~ 6.4	4.8 ~ 6.4	9.7	12.3						
		55	6.4 ~ 9.6	6.4 ~ 9.6	12.9	15.5						
4.8	4.9 ^{+0.1} ₀	58	9.6 ~ 12.8	9.6 ~ 12.8	16.1	18.7	9.5	1.5	1.6	3.0	2.11	1.46
		62	1.6 ~ 3.2	1.8 ~ 3.2	7.1	9.9						
		64	3.2 ~ 6.4	3.2 ~ 6.4	10.3	13.1						
		66	6.4 ~ 9.6	6.4 ~ 9.6	13.5	16.3						
6.4	6.5 ^{+0.1} ₀	68	9.6 ~ 12.8	9.6 ~ 12.8	16.7	19.5	12.8	1.7	—	4.0	3.83	2.54
		610	12.8 ~ 16.0	—	19.8	22.6						
		82	1.6 ~ 3.2	—	9.2	13.0						
		84	3.2 ~ 6.4	—	12.6	16.4						
6.4	6.5 ^{+0.1} ₀	86	6.4 ~ 9.6	—	16.6	20.4	12.8	1.7	—	4.0	3.83	2.54
		88	9.6 ~ 12.8	—	20.5	24.3						
		812	12.8 ~ 19.2	—	26.0	29.8						

SS specification table

SS (Sleeve: Steel SWCH / trivalent chromate, Mandrel: Hard steel wire / zinc plating)

Sleeve diameter W(mm)	Mating hole diameter (mm)	Size code	Recommended fastening range G(mm)		l (mm)	L*1 (mm)	D (mm)	H (mm)		M (mm)	Strength*2 (kN)	
			Round head	Countersunk				Round head	Countersunk		Tensile	Shear
2.4	2.5 ^{+0.1} ₀	32	0.5 ~ 3.2	1.1 ~ 3.2	5.7	7.5	4.7	0.8	0.9	1.5	0.94	0.78
		33	3.2 ~ 4.8	3.2 ~ 4.8	7.3	9.1						
3.2	3.3 ^{+0.1} ₀	41	0.5 ~ 1.6	1.3 ~ 1.6	4.9	7.0	6.4	1.0	1.1	1.92	1.73	1.43
		42	1.6 ~ 3.2	1.6 ~ 3.2	6.5	8.6						
		43	3.2 ~ 4.8	3.2 ~ 4.8	8.1	10.2						
		44	4.8 ~ 6.4	4.8 ~ 6.4	9.7	11.8						
		45	6.4 ~ 8.0	6.4 ~ 8.0	11.3	13.4						
		46	8.0 ~ 9.6	8.0 ~ 9.6	12.9	15.0						
		47	9.6 ~ 11.2	9.6 ~ 11.2	14.5	17.5						
		48	11.2 ~ 12.8	11.2 ~ 12.8	16.4	19.2						
4.0	4.1 ^{+0.1} ₀	52	1.0 ~ 3.2	1.6 ~ 3.2	7.3	9.9	8.0	1.1	1.4	2.42	2.84	2.0
		53	3.2 ~ 4.8	3.2 ~ 4.8	8.9	11.5						
		54	4.8 ~ 6.4	4.8 ~ 6.4	10.5	13.1						
		55	6.4 ~ 8.0	6.4 ~ 8.0	12.1	14.7						
		56	8.0 ~ 9.6	8.0 ~ 9.6	13.7	16.3						
		57	9.6 ~ 11.2	9.6 ~ 11.2	15.3	17.9						
		58	11.2 ~ 12.8	11.2 ~ 12.8	16.9	19.5						
		4.8	4.9 ^{+0.1} ₀	62	1.6 ~ 3.2	1.8 ~ 3.2						
63	3.2 ~ 4.8			3.2 ~ 4.8	9.7	12.5						
64	4.8 ~ 6.4			4.8 ~ 6.4	11.3	14.1						
65	6.4 ~ 8.0			6.4 ~ 8.0	12.9	15.7						
66	8.0 ~ 9.6			8.0 ~ 9.6	14.5	17.3						
67	9.6 ~ 11.2			9.6 ~ 11.2	16.1	18.9						
68	11.2 ~ 12.8			11.2 ~ 12.8	17.7	20.5						
610	12.8 ~ 16.0			12.8 ~ 16.0	20.9	24.0						
612	16.0 ~ 19.2			16.0 ~ 19.2	24.1	27.2						
6.4	6.5 ^{+0.1} ₀			84	3.2 ~ 6.4	—	12.9	16.7	12.8	1.7	—	3.82
		86	6.4 ~ 9.6	—	16.1	19.9						
		88	9.6 ~ 12.8	—	19.3	23.1						
		812	12.8 ~ 19.2	—	25.7	29.5						

*1. The L lengths are given as guidelines. *2. The strength values are obtained through our own testing.

Standard Type / Standard rivet (Round head • Countersunk)

CS specification table

CS (Sleeve: Austenitic stainless steel / fabric, Mandrel: Hard steel wire / zinc plating)

Sleeve diameter W(mm)	Mating hole diameter (mm)	Size code	Recommended fastening range G(mm)		l (mm)	L* ¹ (mm)	D (mm)	H (mm)		M (mm)	Strength* ² (kN)	
			Round head	Countersunk				Round head	Countersunk		Tensile	Shear
3.2	3.3 ^{+0.1} ₀	41	0.5 ~ 1.6	—	4.7	7.1	6.4	1.0	—	2.0	2.59	2.20
		42	1.6 ~ 3.2	1.6 ~ 3.2	6.8	9.2						
		43	3.2 ~ 4.8	3.2 ~ 4.8	8.6	11.0			1.1			
		44	4.8 ~ 6.4	4.8 ~ 6.4	10.2	12.6			—			
		46	6.4 ~ 9.6	—	13.7	16.1			—			
		48	9.6 ~ 12.8	—	19.0	21.4			0.9			
4.0	4.1 ^{+0.1} ₀	52	1.6 ~ 3.2	1.8 ~ 3.2	7.1	10.5	8.0	1.3	1.6	2.5	4.04	3.48
		53	3.2 ~ 4.8	3.2 ~ 4.8	8.6	12.0						
		54	4.8 ~ 6.4	4.8 ~ 6.4	10.2	13.6						
		56	6.4 ~ 9.6	6.4 ~ 9.6	13.9	17.3						
		58	9.6 ~ 12.8	9.6 ~ 12.8	17.7	21.1						
4.8	4.9 ^{+0.1} ₀	62	1.6 ~ 3.2	—	7.1	10.5	9.5	1.7	—	3.0	5.41	4.44
		64	3.2 ~ 6.4	3.2 ~ 6.4	10.8	14.2			1.9			
		66	6.4 ~ 9.6	6.4 ~ 9.6	14.0	17.4			—			
		68	9.6 ~ 12.8	—	17.2	20.6			—			
		610	12.8 ~ 16.0	—	20.0	23.4			—			
		612	16.0 ~ 19.2	—	23.6	27.1			1.2			

CC specification table

CC (Sleeve: Austenitic stainless steel / fabric, Mandrel: High-tensile stainless steel wire / fabric)

Sleeve diameter W(mm)	Mating hole diameter (mm)	Size code	Recommended fastening range G(mm)		l (mm)	L* ¹ (mm)	D (mm)	H (mm)		M (mm)	Strength* ² (kN)	
			Round head	Countersunk				Round head	Countersunk		Tensile	Shear
2.4	2.5 ^{+0.1} ₀	32	0.5 ~ 3.2	—	6.0	7.8	4.7	0.8	—	1.48	1.48	1.40
		34	3.2 ~ 4.8	—	8.8	10.7						
3.2	3.3 ^{+0.1} ₀	41	0.5 ~ 1.6	1.3 ~ 1.6	4.7	7.1	6.4	1.0	1.1	2.0	2.59	2.20
		42	1.6 ~ 3.2	1.6 ~ 3.2	6.8	9.2						
		43	3.2 ~ 4.8	3.2 ~ 4.8	8.6	11.0						
		44	4.8 ~ 6.4	4.8 ~ 6.4	10.2	12.6						
		46	6.4 ~ 9.6	6.4 ~ 9.6	13.7	16.1						
		48	9.6 ~ 12.8	—	19.0	21.4						
4.0	4.1 ^{+0.1} ₀	52	1.6 ~ 3.2	1.8 ~ 3.2	7.1	10.5	8.0	1.3	1.6	2.5	4.04	3.48
		53	3.2 ~ 4.8	3.2 ~ 4.8	8.6	12.0						
		54	4.8 ~ 6.4	4.8 ~ 6.4	10.2	13.6						
		56	6.4 ~ 9.6	6.4 ~ 9.6	13.9	17.3						
		58	9.6 ~ 12.8	9.6 ~ 12.8	17.7	21.1						
4.8	4.9 ^{+0.1} ₀	62	1.6 ~ 3.2	2.1 ~ 3.2	7.1	10.5	9.5	1.7	1.9	3.0	5.41	4.44
		64	3.2 ~ 6.4	3.2 ~ 6.4	10.8	14.2						
		66	6.4 ~ 9.6	6.4 ~ 9.6	14.0	17.4						
		68	9.6 ~ 12.8	9.6 ~ 12.8	17.2	20.6						
		610	12.8 ~ 16.0	12.8 ~ 16.0	20.0	23.4						
		612	16.0 ~ 19.2	16.0 ~ 19.2	23.6	27.1						

*1. The L lengths are given as guidelines. *2. The strength values are obtained through our own testing.

Remarks) (1) The steel mandrel is plated with zinc. For trivalent chromate plating, please ask us.

(2) The steel sleeve is plated with trivalent chromate.

(3) The rivets with the following specifications are made to order. (i) Long mandrel (ii) Painted head and (iii) Fastening range G exceeding 19.2 mm

(4) The standard dimensions are subject to change without notice.

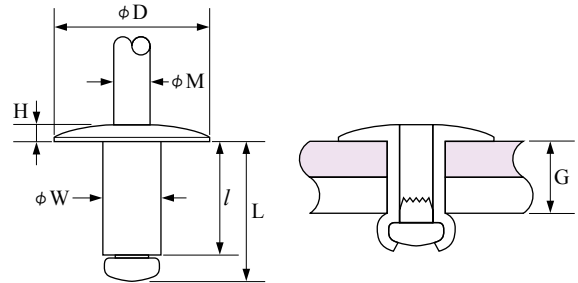
(5) Please ask us when the required fastening range exceeds the recommended range or when it is near lower limit.

Standard Type / Standard rivet (Large flange^{*1})

Standard blind rivet with a large flange.



Symbols of standard dimensions and installation diagram



(Large flange)

Product code

LF AS 53

① ② ③

- ① Flange shape code (LF: Large flange)
 ② Material code (AS, AA and SS * See the specification table.)
 ③ Size code (* See the specification table.)

AS specification table

AS (Sleeve: Aluminum A5154 / fabric, Mandrel: Hard steel wire / zinc plating)

Sleeve diameter W(mm)	Mating hole diameter (mm)	Size code	Recommended fastening range G(mm)	l (mm)	L ^{*2} (mm)	D (mm)	H (mm)	M (mm)	Strength ^{*3} (kN)	
							Large flange		Tensile	Shear
3.2	3.3 ^{+0.1} ₀	41	0.5 ~ 1.6	4.9	7.0	8.0 9.5	1.0 1.2	1.85	1.34	0.90
		42	1.6 ~ 3.2	6.5	8.6					
		43	3.2 ~ 4.8	8.1	10.2					
		44	4.8 ~ 6.4	9.7	11.8					
		45	6.4 ~ 8.0	11.3	13.4					
		46	8.0 ~ 9.6	12.9	15.0					
		47	9.6 ~ 11.2	15.4	17.5					
48	11.2 ~ 12.8	17.1	19.2							
4.0	4.1 ^{+0.1} ₀	52	1.0 ~ 3.2	7.3	9.9	10.0 12.0	1.3 1.5	2.25	2.17	1.53
		53	3.2 ~ 4.8	8.9	11.5					
		54	4.8 ~ 6.4	10.5	13.1					
		55	6.4 ~ 8.0	12.1	14.7					
		56	8.0 ~ 9.6	13.7	16.3					
		57	9.6 ~ 11.2	15.3	17.9					
58	11.2 ~ 12.8	16.9	19.5							
4.8	4.9 ^{+0.1} ₀	62	1.6 ~ 3.2	8.1	10.9	12.0 13.0 15.5	1.7 1.8 2.0	2.65	3.10	2.12
		63	3.2 ~ 4.8	9.7	12.5					
		64	4.8 ~ 6.4	11.3	14.1					
		65	6.4 ~ 8.0	12.9	15.7					
		66	8.0 ~ 9.6	14.5	17.3					
		67	9.6 ~ 11.2	16.1	18.9					
		68	11.2 ~ 12.8	17.7	20.5					
		610	12.8 ~ 16.0	21.2	24.0					
		612	16.0 ~ 19.2	24.4	27.2					

*1. Large flange rivets are made to order. *2. The L lengths are given as guidelines. *3. The strength values are obtained through our own testing.

Standard Type / Standard rivet (Large flange^{*1})

AA specification table

AA (Sleeve: Aluminum A5052 / fabric, Mandrel: High-tensile aluminum wire / fabric)

Sleeve diameter W(mm)	Mating hole diameter (mm)	Size code	Recommended fastening range G(mm)	l (mm)	L ^{*2} (mm)	D (mm)	H (mm)	M (mm)	Strength ^{*3} (kN)	
							Large flange		Tensile	Shear
3.2	3.3 ^{+0.1} ₀	41	0.5 ~ 1.6	5.2	7.2	8.0 9.5	1.0 1.2	2.0	0.91	0.66
		42	1.6 ~ 3.2	6.0	8.0					
		43	3.2 ~ 4.8	7.6	9.6					
		44	4.8 ~ 6.4	9.2	11.2					
		45	6.4 ~ 8.0	10.7	12.7					
		46	8.0 ~ 9.6	12.3	14.3					
		48	9.6 ~ 12.8	16.2	18.2					
4.0	4.1 ^{+0.1} ₀	52	1.0 ~ 3.2	6.6	9.2	9.5 12.0	1.2 1.5	2.6	1.39	0.96
		53	3.2 ~ 4.8	8.2	10.8					
		54	4.8 ~ 6.4	9.7	12.3					
		56	6.4 ~ 9.6	12.9	15.5					
		58	9.6 ~ 12.8	16.1	18.7					
4.8	4.9 ^{+0.1} ₀	62	1.6 ~ 3.2	7.1	9.9	13.0 15.5	1.8 2.0	3.0	2.11	1.46
		64	3.2 ~ 6.4	10.3	13.1					
		66	6.4 ~ 9.6	13.5	16.3					
		68	9.6 ~ 12.8	16.7	19.5					
		610	12.8 ~ 16.0	19.8	22.6					

SS specification table

SS (Sleeve: Steel SWCH / trivalent chromate, Mandrel: Hard steel wire / zinc plating)

Sleeve diameter W(mm)	Mating hole diameter (mm)	Size code	Recommended fastening range G(mm)	l (mm)	L ^{*2} (mm)	D (mm)	H (mm)	M (mm)	Strength ^{*3} (kN)	
							Large flange		Tensile	Shear
3.2	3.3 ^{+0.1} ₀	41	0.5 ~ 1.6	4.9	7.0	8.0 9.5	1.0 1.2	1.92	1.73	1.43
		42	1.6 ~ 3.2	6.5	8.6					
		43	3.2 ~ 4.8	8.1	10.2					
		44	4.8 ~ 6.4	9.7	11.8					
		45	6.4 ~ 8.0	11.3	13.4					
		46	8.0 ~ 9.6	12.9	15.0					
		47	9.6 ~ 11.2	14.5	17.5					
		48	11.2 ~ 12.8	16.4	19.2					
4.0	4.1 ^{+0.1} ₀	52	1.0 ~ 3.2	7.3	9.9	10.0 12.0	1.3 1.5	2.42	2.84	2.0
		53	3.2 ~ 4.8	8.9	11.5					
		54	4.8 ~ 6.4	10.5	13.1					
		55	6.4 ~ 8.0	12.1	14.7					
		56	8.0 ~ 9.6	13.7	16.3					
		57	9.6 ~ 11.2	15.3	17.9					
58	11.2 ~ 12.8	16.9	19.5							
4.8	4.9 ^{+0.1} ₀	62	1.6 ~ 3.2	8.1	10.9	13.0 15.5	1.8 2.0	2.94	4.37	3.35
		63	3.2 ~ 4.8	9.7	12.5					
		64	4.8 ~ 6.4	11.3	14.1					
		65	6.4 ~ 8.0	12.9	15.7					
		66	8.0 ~ 9.6	14.5	17.3					
		67	9.6 ~ 11.2	16.1	18.9					
		68	11.2 ~ 12.8	17.7	20.5					
		610	12.8 ~ 16.0	20.9	24.0					
612	16.0 ~ 19.2	24.1	27.2							

*1. Large flange rivets are made to order. *2. The L lengths are given as guidelines. *3. The strength values are obtained through our own testing.

Product coding system

D AS 53 □□

① ② ③ ④

④ Rivet type ① Flange shape code

③ Size code ② Material code

① Flange shape code : See Table 1 (D: Round head, K: Countersunk and LF: Large flange).
 ② Material code : See Table 2 (*AS: Aluminum sleeve and steel mandrel).
 ③ Size code : See the appropriate specification table.
 ④ Rivet type : See Table 3 (FX/GT/CP/PL/PLX/HL) (* No code for standard type).

Flange shape code (Table 1)

Code	Type	Shape	Features
D	Round head		Standard flange shape
K	Countersunk		The rivet head is flush with the surface of one of the mating parts.
LF	Large flange		The flange diameter is large. It is suitable for soft materials.

Material code (Table 2)

Code	Sleeve material	Mandrel material
AS	Aluminum A5154 / A5052	Hard steel wire
AA	Aluminum A5052	High-tensile aluminum wire
SS	Steel SWCH	Hard steel wire
CS	Austenitic stainless steel	Hard steel wire
CC	Austenitic stainless steel	High-tensile stainless steel wire
AC	Aluminum A5154	High-tensile stainless steel wire

Rivet type (Table 3)

Type	Features
Standard	Blind rivet most commonly used in various industries.
FX	The rivet in one size fits a wide range of material thicknesses.
GT	The large-diameter curls pull the workpieces tightly.
CP	The rivet provides highly airtight fastening, thanks to its plastic cap.
PL	The sleeve spreads widely in four petal-like parts that fasten the materials. It is mainly used to fasten soft materials.
PLX	Fastening the fixed mandrel head will reduce abnormal noise and stop running water.
HL	By maintaining the height of the buckling side low, different design variations are available.